





Technical data sheet



Inductance Analyzers - 3255BL 3255B and 3255BQ

- Frequency ranges from 20 Hz to 1 MHz
- Fast measurement speed up to 20 measurements per second
- 0.1% basic accuracy
- Up to 125 A of DC bias current
- Comprehensive measurement functions
- Straightforward intuitive operation
- Print test results
- GPIB control with LabVIEW™ driver

Completely characterize components with comprehensive parametric tests

The 3255B range of inductance analyzers are able to accurately characterise devices in a clear and simple manner. The inductance analyzers are available in three versions 3255BL (200kHz), 3255B (500kHz) and 3255BQ (1 MHz).

At the design stage of component development it is very important to analyse how components performs under different operating conditions. This includes operation over a range of frequencies, AC drive levels or DC bias currents.

The AC drive level can be set between 1 mV and 10 V. DC bias current can be set from 1 mA to 1 A internally (optional). Using the external 3265B range of DC Bias Units bias currents can be set to a maximum of 125 A.

Specification summary

Measurement functions Z, Ø, L, C, Rac, Rdc, Q, D,

turns ratio

Frequency ranges 20 Hz to 200kHz (3255BL)

20 Hz to 500 kHz (3255B)

20 Hz to 1 MHz (3255BQ)

Basic accuracy 0.1%

Modes Impedance

Multi frequency Bin handler (optional)

DC bias current 1 mA to 1 A - internal (optional)

Interface GPIB (option)

Measurement speed Up to 20 measurements/sec

Printed output of test results

Using the parallel Centronics interface the user can directly print all test results for further analysis and archiving.

In addition, via the optional GPIB interface, the instrument can be controlled from a PC and results can be read back for analysis and storage.

LabVIEW™ drivers are available on request or can be downloaded from the web site, www.waynekerrtest.com, providing a base from which a user can develop a specific test application.

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Bin sort

The binning function allows component manufacturers to sort components in up to ten bins. Sorting is carried out either by absolute values or by percentage of values.

Component tests with up to 125 A DC bias current

The 3255B and 3255BQ enable components to be measured at up to 125 A when optional 3265B DC Bias Units are used. Extended DC bias capability is also available with the 3255BL which uses the 3265B/5A or 3265B/10A to extend the DC bias current available to a maximum of 50A.

Up to five of the DC Bias Units can be used in parallel to give a wide range of DC bias currents.

Internal DC bias is available as an option giving DC bias currents from 1 mA to 1 A.

The 3265B has a number of safety and protection features including a safety interlock system to protect users against back EMFs. It is also fully protected against over temperature, excess voltage drop and sense lead failure.



3265B DC Bias Unit can deliver up to 25 A of DC bias current in steps of 0.025 A

SMD inductor tests up to 50 A

With the addition of the 1009 DC Bias Fixture DC bias currents up to 50 A can be applied to an SMD inductor during component test in order to evaluate the devices thoroughly at operational bias currents. The fixture operates with one or two 3265B/25A Wayne Kerr DC bias units and a 3255B Inductance Analyzer. If two 3265B/25As are used then the optional 5-328-2005 high current lead set will be required.

Four rear panel mounted BNC connectors and two captive high current cables ensure simplicity and ease of use with a 3265B.

Interchangeable component test carriers ensure that the 1009 test fixture may be used with a wide variety of different devices. Blank carriers are available which enable device specific test fixtures to be developed or alternatively a carrier design and manufacturing service is available.

Stable component fixturing ensures high accuracy and repeatable measurements. Enclosed fixtures, with safety interlocks minimized risk to appear to the component of the compone



1009 DC Bias Fixture enables currents up to 50 A to be applied to an SMD inductor





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Technical specifications

Operation modes

Impedance mode

Inductance (L), Impedance (Z), DC Resistance (Rdc) and Capacitance (C).

Series or parallel equivalent circuit

Loss term: Quality factor (Q), Dissipation factor (D), AC Resistance (Rac) and Phase Angle (Ø) Turns Ratio

Percentage difference mode and relative mode on major terms.

Multi-frequency mode

Measurement parameters and test conditions set using measurement mode. Up to eight frequencies with absolute or percentage limits on major term with PASS/FAIL indications.

Test conditions

Low level AC drive

For measurement of L + Q, Ls + Rs, C, Z, Turns Ratio

Frequency ranges

20 Hz to 200 kHz (3255BL) 20 Hz to 500 kHz (3255B) 20 Hz to 1 MHz (3255BQ)

Steps

At least 800 frequency steps are available which may be selected via the keypad or GPIB.

Basic accuracy of selected frequency ±0.01%

Drive level

Source impedance 50 Ω 1 mV to 10 V rms into open circuit 50 μ A to 200 mA rms into short circuit Automatic Level Control (ALC) maintains level applied to Device Under Test (DUT) at $\pm 2\%$, ± 1 mV of set voltage or $\pm 2\%$ ± 0.1 mA of set current, reduces to $\pm 4\%$ below 100 Hz.

DC bias current (option)

1mA to 1A DC is available from internal, fast settling bias supply over full frequency range.

Voltage compliance 14 V minimum

DC Accuracy ±2.5 % ±0.25 mA

Enabling DC bias inherently reduces measurement accuracy.

Safety interlock eliminates operator exposure to high currents.

DC resistance

Low test level of 100 mV minimises heating of the DUT Short circuit current 10 mA.

Bin handler mode (option)

Sort to 1 of 10 bins using absolute or percentage limits. Separate Pass/Fail output.

Up to 100 bin limit set-ups stored in non-volatile memory. TTL interface to external bin handler via 25 way D type connector.

Option /D1 (non-isolated)

Common 0 V. Bin outputs 0 to 5 V(nominal) with >10 mA current sink capability.

Option /D2 (isolated)

Common 24 V input. Outputs 0 to 24 V with >10 mA current source capability.

Measurement speeds

For Impedance, Turns Ratio, DC Resistance 4 speeds selectable for all functions: MAXimum, FAST, MEDium and SLOW

Maximum for remote control. Up to 20 measurements per second for test frequency ≥100 Hz. Selecting slower speeds improves accuracy and display resolution.

Measurement ranges

R 0.05 m Ω to >2 M Ω L 1 nH to >1000 H C 0.01 pF to > 250 mF Rdc 0.5 m Ω to 50 k Ω Turns Ratio 100:1 to 1:100

Accuracy

L/C/Z/Turns Ratio $\pm 0.1\%$ Q $\pm 0.1\%$ (Q+1/Q) D ± 0.001 (1+D2) Rdc $\pm 0.5\%$ ± 1 m Ω

Note: Ranges and accuracy vary with measurement speed, frequency and options chosen





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General data

Input specification

Power supply 230 V AC ±10% or 115 V AC ±10% (selectable) 50 to 400 Hz 150 VA maximum consumption

High contrast monochrome LCD 320 x 240 dot with back lighting. Visible area 115 x 86mm. Viewing angle 45°

Measurement connections

4 front panel BNC sockets

4-wire (Kelvin) measurements with screen at ground potential Equivalent circuit symbols on screen

Remote control (option)

Conforms with GPIB IEEE-488.2 and SCPI 1992.0

Printer output

Centronics/parallel printer port

Environmental conditions

Temperature range Storage -40 °C to 70 °C Operating 0 ℃ to 40 ℃ Full Accuracy 15 °C to 35 °C

Altitude up to 2000m

Relative humidity: up to 80% non-condensing Installation category: II (in accordance with IEC664)

Pollution degree: 2 (mainly nonconductive)

This equipment is intended for indoor use only in non-explosive, non-corrosive atmosphere.

Safety

Complies with the requirements of EN61010-1

EMC

Complies with EN50081-1, EN50082-1 generic emissions and immunity standards by meeting with the requirements of EN55022, IEC801.2, IEC801.3 and IEC801.4

Mechanical (approx. overall)

Height 150 mm (6") 440 mm (17 ³/₈") Width Depth 520 mm $(20^{1}/2")$ Weight 11 kg (24 lb 4 oz) Order codes and options

Description Order code 1J3255BL

3255BL Inductance Analyzer - 200 kHz Supplied with user manual and power cable

3255B Inductance Analyzer - 500 kHz 1J3255B Supplied with user manual and power cable

3255BQ Inductance Analyzer - 1 MHz 1J3255BQ

Supplied with user manual and power cable

Options

/A 1 mA to 1 A internal DC bias /B GPIB (IEEE-488) interface /D1 Bin handler (cannot be fitted with /D2)

/D2 Bin handler opto-coupled (cannot be fitted with /D1

Auxiliary unit

5A DC bias unit 3265B/5A 1J3265B/5A

10A DC bias unit 3265B/10A 1J3265B/10A

20A DC bias unit 3265B/20A 1J3265B/20A

(Not compatible with 3255BL)

25A DC bias unit 3265B/25A 1J3265B/25A

(Not compatible with 3255BL)

All auxiliary units are supplied with user manual, power cable, spare fuses, 4 x BNC to BNC links and daisy chain link.

Accessories

Order code Description 1009 DC Bias Fixture 1J1009

High current lead set for 1009 5-328-2005 Kelvin clips (fine jaws). 1EVA40100 Kelvin clips (large jaws) 1EVA40180 4-terminal lead set 1EV1505 SMD Tweezers 1EVA40120 Bus bars 4-324-6009 Rack mounting kit, 3U x full width 1EXA20230

(Unit needs rear support)

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